

Installation instructions:

Make certain weapon is unloaded, the magazine has been removed, and the chamber empty

Instructions for single roll pin receivers:

Remove top cover, recoil spring, and bolt group according to original manufacture's owners manual. Drive out the roll pin in rear of receiver that retains the receiver endplate from either direction. Remove factory receiver rear plate and install KNS stock adapter in it's place with the oval recessed pocket facing towards the rear of the firearm. Reinstall roll pin from either direction so that it is flush with the outside of the receiver.

Instructions for double roll pin receivers:

Remove top over, recoil spring, and bolt group according to original manufacture's owners manual. Drive out the top roll pin in rear of receiver that retains the receiver endplate from either direction. Remove the two lower roll pins by driving them towards the inside of the firearm. Remove factory receiver rear plate and install KNS stock adapter in it's place with the oval recessed pocket facing towards the rear of the firearm. Reinstall long roll pins (additional long roll pin provided) from either direction so that it is flush with the outside of the receiver.

Picatinny Rail:

The KNS adapter has three slots for mounting Picatinny compatible products. Simply choose the slot that works best for your application.

Instructions for adhesive:

Included in the kit is a packet of silicon-based adhesive. This adhesive can be used to take up any play in the adapter/receiver interface in the same manner as the factory. Simply apply several small dabs of adhesive to lower corners and sides of the KNS stock adapter, slide the adapter into place, wipe away any excess adhesive, and let cure overnight. Removal of the adapter is not difficult as the adhesive acts more as a filler than a bonding agent, and will peel off without trouble.