

## Quick-Set Pivot Pin Installation Instructions

### Installation in assembled receiver:

- 1) Ensure the firearm is unloaded and safe.
- 2) Eye protection should be worn at all times.
- 3) Remove original pivot pin, spring, and detent per manufacturer's recommended procedures.
- 4) With the stock end of the receiver to your left, insert the Quick-Set Pin into the pivot pin hole on the right side.
- 5) Rotate and align the Quick-Set pin so that the flat portion of the head is facing left and the threaded through-hole is aligned with the small spring hole in the receiver. The pin may not sit all the way against the receiver.
- 6) Insert the detent spring into the exposed hole in the Quick-Set Pin. The spring should go into the receiver if alignment is correct.
- 7) Insert the pivot pin detent into the same hole as the spring.
- 8) Using the supplied set screw and 1/16 hex wrench, tighten set screw until it bottoms out inside of the pin. Press pin into the receiver until detent engages. Leave set screw in place.
- 9) Quick-Set pin is now installed.

### Installation in a stripped receiver:

- 1) Follow the same instructions as above minus #3.

### Removal of Quick-Set Pivot Pin:

- 1) Ensure the firearm is unloaded and safe
- 2) Eye protection should be worn at all times.
- 3) Pull the Quick-Set pivot pin all the way out until it stops.
- 4) Locate the small threaded hole on the front side of the pin and using the supplied 1/16 hex wrench turn set screw counterclockwise until screw is completely removed from pin; proceed cautiously as the set screw has spring tension on the detent.

For more information please check out our webpage at [www.knsprecisioninc.com](http://www.knsprecisioninc.com).